

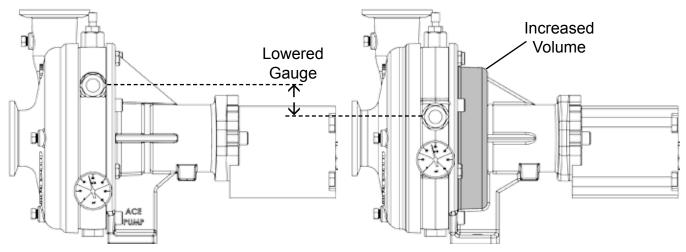
## 650 Oasis<sup>TM</sup> WetSeal Improvements

Number 20 Revision 1

Ace is implementing a product improvement for the FMCWS-650F-HYD Series Oasis WetSeal products. These changes will further improve the reliability of the Oasis WetSeal Technology.

We are increasing the fluid volume in the seal chamber to reduce service intervals. This was accomplished by creating a bowl shape inside the frame's outer mounting surface. We are also increasing the air volume in the seal chamber to improve pressure stability. This was accomplished by lowering the site glass and corresponding fluid level.

The new parts are interchangeable and may be used for repair of older pumps. The original parts will be discontinued and superseded by the new parts.



Original

Affected Models: All FMCWS-650F-HYD and FMCWS-650FS-HYD models

## Part Changes:

New Part		Description	Replaces	
BAC-14-650-HYD-WS	40289	Mounting Frame	BAC-14-650-HYD	40325
BAC-16-650-A	45282	Seal Plate	BAC-16-650	45262
BAC-16-650-A-SS	45283	Seal Plate (stainless)	BAC-16-650-SS	45266

**New Design** 

## **Effective Date:**

These changes will be effective on 650F (cast iron) pumps in March 2017 and 650FS (stainless steel) products in November 2017.